



SHITSUKE - SUSTAIN

COMPLY WITH THESE RULES - CONTINUOUSLY IMPROVE THIS CONDITION

SEIKETSU - STANDARDIZE

ESTABLISH CLEAR RULES AND STANDARDS - VISUALIZE THEM

SEISO - SHINE

KEEP THESE ITEMS AND YOUR WORK AREA CLEAN

SEITON - SET IN ORDER

EACH ITEM HAS ITS ASSIGNED PLACE - EASY TO REMOVE AND EASY TO RETURN

SEIRI - SORT

REMOVE EVERYTHING FROM WORKPLACE THAT IS NOT NEEDED

